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<p>(21) International Application Number: PCT/US97/21357</p> <p>(22) International Filing Date: 21 November 1997 (21.11.97)</p> <p>(30) Priority Data: 08/753,161 21 November 1996 (21.11.96) US</p> <p>(71) Applicant: COLGATE-PALMOLIVE COMPANY [US/US]; 300 Park Avenue, New York, NY 10022 (US).</p> <p>(72) Inventors: FONSNY, Pierre; Sur les Trixhes 5, B-4910 Fays (BE). ZOCCHI, Germaine; 81, rue du Village, B-4161 Villers-aux-Tours (BE).</p> <p>(74) Agent: NANFELDT, Richard, E.; Colgate-Palmolive Company, 909 River Road, Piscataway, NJ 08855-1343 (US).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	
<p>(54) Title: FOAM CLEANING COMPOSITIONS</p> <p>(57) Abstract</p> <p>The present invention relates to a foam composition for killing dust mites comprising an acaricidal agent, polymer, ether solvent, perfume, surfactant and water.</p>			

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FOAM CLEANING COMPOSITIONS

Background of the Invention

A major problem existing in households is the presence of house dust mites which release allergens. Dust mites flourish in textile materials such as carpets, 5 upholstered chairs and mattresses.

U.S. Patent 4,666,940 teaches a textile cleaning composition containing benzyl benzoate as an acaricidal agent, a surfactant and a polymeric material.

European Patent No. 17,315 has disclosed that normal insecticides, such as 10 pyrethrins or DDT, are relatively ineffective against house dust mites. According to this patent specification, benzyl benzoate is regarded as a suitable active substance, and the aim of that patent is to diminish a disadvantage of this compound, namely the relatively high vapor pressure, in order to achieve longer retention of the substance.

For this purpose, combinations of benzyl benzoate with fatty acid esters and a 15 fungicidal agent in a nonaqueous preparation are proposed therein.

According to British Patent No. 1,368,657, teaches the adding of nonvolatile polyalkylene glycols or nonvolatile ethers or esters to benzyl benzoate. However, this has caused considerable disadvantages in the use of the beds, and these are documented in detail in European Patent No. 17,315. In both literature references, the 20 carrier substances used are volatile organic solvents.

Summary of the Invention

The present invention relates to a foam composition which is effective in killing dust mites. The foam cleaning composition contains a polyacrylate polymer, a 25 hydrocarbon propellant, an ether type solvent, an acaricidal agent a surfactant, a hydrotrope, perfume, an anticorrosion agent and water, wherein the composition does not contain benzyl benzoate.

An object of the instant composition is to provide a foam composition which is effective in killing dust mites and that the treating foam composition be readily removed from the treated surface by post vacuuming.

Detailed Description of the Invention

The present invention relates to a foam composition for killing dust mites which comprises by weight:

- (a) 0.5% to 10%, more preferably 1% to 8% of a polyacrylate polymer having a molecular weight of 100,000 to 900,000;
- 5 (b) 2% to 10%, more preferably 3% to 8% of a hydrocarbon propellant which can be a mixture of isobutane and propane;
- (c) 0.5% to 5%, more preferably 0.75% to 3% of pentasodium triphosphate;
- (d) 0.5% to 3%, more preferably 0.75% to 2% of an ether solvent;
- 10 (e) 0.1% to 5%, more preferably 0.5% to 4% of an acaricidal agent;
- (f) 0.1% to 5%, more preferably 0.25% to 2% of at least one surfactant;
- (g) 0.1% to 3%, more preferably 0.25% to 2% of a hydrotrope;
- (h) 0.1% to 1%, more preferably 0.2% to 0.8% of a perfume;
- (i) 0.01% to 5%, more preferably 0.02% to 3% of an anticorrosion agent; and
- 15 (j) the balance being water, wherein the foam composition does not contain benzyl benzoate.

The polyacrylate polymer useful in the instant invention has a molecular weight of 100,000 to 900,000, more preferably 400,000 to 700,000. A preferred polymer is Ubatol VTR455 which is manufactured by Cray Valley and is an aqueous emulsion of a polyacrylate polymer which contains 24 wt. % of polyacrylate polymer, 10 wt. % of a paraffin sulfonate surfactant and the balance being water.

The propellant gas mixture can be any conventionally employed propellant gas but a preferred mixture is isobutane and propane in a weight ratio of 6:1 to 1:1.

The ether solvents used in the instant compositions are glycol ethers such as ethylene glycol monobutyl ether (butyl cellosolve), diethylene glycol monobutyl ether (butyl carbitol), triethylene glycol monobutyl ether, mono, di, tri propylene glycol monobutyl ether, tetraethylene glycol monobutyl ether, mono, di, tripropylene glycol monomethyl ether, propylene glycol monomethyl ether, ethylene glycol monohexyl ether, diethylene glycol monohexyl ether, propylene glycol tertiary butyl ether, ethylene

glycol monoethyl ether, ethylene glycol monomethyl ether, ethylene glycol monopropyl ether, ethylene glycol monopentyl ether, diethylene glycol monomethyl ether, diethylene glycol monoethyl ether, diethylene glycol monopropyl ether, diethylene glycol monopentyl ether, triethylene glycol monomethyl ether, triethylene glycol 5 monoethyl ether, triethylene glycol monopropyl ether, triethylene glycol monopentyl ether, triethylene glycol monohexyl ether, mono, di, tripropylene glycol monoethyl ether, mono, di, tripropylene glycol monopentyl ether, mono, di, tripropylene glycol monohexyl ether, mono, di, tributylene glycol mono methyl ether, mono, di, tributylene glycol monoethyl ether, mono, di, tributylene 10 glycol monopropyl ether, mono, di, tributylene glycol monobutyl ether, mono, di, tributylene glycol monopentyl ether and mono, di, tributylene glycol monohexyl ether, ethylene glycol monoacetate and dipropylene glycol propionate.

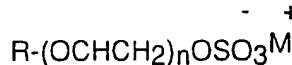
The anionic sulfonate surfactants which may be used in the compositions of this invention are water soluble and include the sodium, potassium, ammonium and 15 ethanolammonium salts of linear C8-C16 alkyl benzene sulfonates; C10-C20 paraffin sulfonates, alpha olefin sulfonates containing 10-24 carbon atoms and C8-C18 alkyl sulfates and mixtures thereof. The preferred anionic sulfonate surfactants are a paraffin sulfonate or alkyl benzene sulfonate.

The paraffin sulfonates may be monosulfonates or di-sulfonates and usually are 20 mixtures thereof, obtained by sulfonating paraffins of 10 to 20 carbon atoms. Preferred paraffin sulfonates are those of C12-18 carbon atoms chains, and more preferably they are of C14-17 chains. Paraffin sulfonates that have the sulfonate group(s) distributed along the paraffin chain are described in U.S. Patents 2,503,280; 2,507,088; 3,260,744; and 3,372,188; and also in German Patent 735,096. Such compounds may 25 be made to specifications and desirably the content of paraffin sulfonates outside the C14-17 range will be minor and will be minimized, as will be any contents of di- or poly-sulfonates.

Examples of suitable other sulfonated anionic detergents are the well known higher alkyl mononuclear aromatic sulfonates, such as the higher alkylbenzene

sulfonates containing 9 to 18 or preferably 9 to 16 carbon atoms in the higher alkyl group in a straight or branched chain, or C8-15 alkyl toluene sulfonates. A preferred alkylbenzene sulfonate is a linear alkylbenzene sulfonate having a higher content of 3-phenyl (or higher) isomers and a correspondingly lower content (well below 50%) of 2-phenyl (or lower) isomers, such as those sulfonates wherein the benzene ring is attached mostly at the 3 or higher (for example 4, 5, 6 or 7) position of the alkyl group and the content of the isomers in which the benzene ring is attached in the 2 or 1 position is correspondingly low. Preferred materials are set forth in U.S. Patent 3,320,174, especially those in which the alkyls are of 10 to 13 carbon atoms.

10 The C8-18 ethoxylated alkyl ether sulfate surfactants have the structure



wherein n is 1 to 22 more preferably 1 to 3 and R is an alkyl group having 8 to 18 carbon atoms, more preferably 12 to 15 and natural cuts, for example, C12-14 or C12-15 and M is an ammonium cation or a metal cation, most preferably sodium. The ethoxylated alkyl ether sulfate is present in the composition at a concentration of 8 to 20 wt. %, more preferably 10 to 18 wt. %.

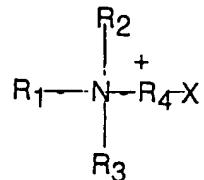
15 The ethoxylated alkyl ether sulfate may be made by sulfating the condensation product of ethylene oxide and C8-10 alkanol, and neutralizing the resultant product.

20 The ethoxylated alkyl ether sulfates differ from one another in the number of carbon atoms in the alcohols and in the number of moles of ethylene oxide reacted with one mole of such alcohol. Preferred ethoxylated alkyl ether polyethenoxy sulfates contain 12 to 15 carbon atoms in the alcohols and in the alkyl groups thereof.

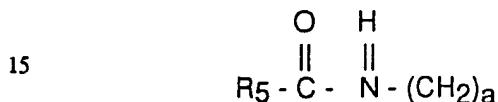
25 Ethoxylated C8-18 alkylphenyl ether sulfates containing from 1 to 6 moles of ethylene oxide in the molecule are also suitable for use in the invention compositions. These detergents can be prepared by reacting an alkyl phenol with 1 to 6 moles of ethylene oxide and sulfating and neutralizing the resultant ethoxylated alkylphenol. The concentration of the ethoxylated alkyl ether sulfate surfactant is 8 to 20 wt. %.

The instant composition can also contain a zwitterionic surfactant and/or an amine oxide surfactant at a concentration of 0 to 5 wt. %, more preferably 0.5 to 2.0 wt. %.

The zwitterionic surfactants are water soluble betaine having the general formula:



wherein X^- is selected from the group consisting of SO_3^- and CO_2^- and R_1 is an alkyl group having 10 to 20 carbon atoms, preferably 12 to 16 carbon atoms, or the amido radical:



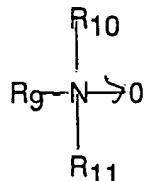
wherein R_5 is an alkyl group having 9 to 19 carbon atoms and a is the integer 1 to 4; R_2 and R_3 are each alkyl groups having 1 to 3 carbons and preferably 1 carbon; R_4 is an alkylene or hydroxyalkylene group having from 1 to 4 carbon atoms and, optionally, one hydroxyl group. Typical alkyldimethyl betaines include decyl dimethyl betaine or 2-(N-decyl-N, N-dimethyl-ammonia) acetate, coco dimethyl betaine or 2-(N-coco N, N-dimethylammonia) acetate, myristyl dimethyl betaine, palmityl dimethyl betaine, lauryl dimethyl betaine, cetyl dimethyl betaine, stearyl dimethyl betaine, etc. The amidobetaines similarly include cocoamidoethylbetaine, cocoamidopropyl betaine and the like. Preferred betaines are coco (C₈-C₁₈) amidopropyl dimethyl betaine and lauryl dimethyl betaine.

The amine oxides are semi-polar nonionic surfactants which comprise compounds and mixtures of compounds having the formula:

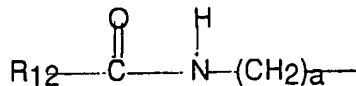


wherein R₆ is an alkyl, 2-hydroxyalkyl, 3-hydroxyalkyl, or 3-alkoxy-2-hydroxypropyl radical in which the alkyl and alkoxy, respectively, contain from 8 to 18 carbon atoms, R₇ and R₈ are each methyl, ethyl, propyl, isopropyl, 2-hydroxyethyl, 2-hydroxypropyl, or 3-hydroxypropyl, and n is from 0 to 10. Particularly preferred are amine oxides of
5 the formula:

10



wherein R₉ is a C₁₂₋₁₆ alkyl group or amido radical:



wherein R₁₂ is an alkyl group having 9 to 19 carbon atoms and a is an integer 1 to 4
15 and R₁₀ and R₁₁ are methyl or ethyl. The above ethylene oxide condensates, amides, and amine oxides are more fully described in U.S. Pat. No. 4,316,824 which is hereby incorporated herein by reference.

20 Nonionic surfactants or lauryl myristyl monoethanolamide can be used at a concentration of 0 to 5 wt. %, more preferably 0.5 to 2 wt. % in the instant compositions.

The hydrotropes useful in the instant invention are sodium xylene sulfonate or sodium cumene sulfonate.

25 The acaricidal agents which are useful in the instant invention are selected from the group consisting of benzaldehyde, benzophenone, methyl salicylate, citral lemarome, acetophenone, citral dimethyl acetal, benzyl acetate, benzyl propionate, phenyl ethyl acetate, phenyl ethyl benzoate, carvone, aubepine, listea cubeba oil, geranyl acetate, benzyl isoeugenone, isobutyl benzoate, terpinolene, rosemary oil, amyl salicylate, phenyl ethyl alcohol, eucalyptus globulus, decyl aldehyde, benzyl acetone, linalool, terpineol, citronella, D-phenothrin and piperonyl butoxide and mixtures thereof.

The anticorrosion agents are selected from the group consisting of sodium nitrate, sodium silicate, sodium sarcosinate, sodium sulfosuccinate, sodium phosphate and sodium borate.

The following examples illustrate foam cleaning compositions of the described 5 invention. Unless otherwise specified, all percentages are by weight. The exemplified compositions are illustrative only and do not limit the scope of the invention. Unless otherwise specified, the proportions in the examples and elsewhere in the specification are by weight.

Example 1

10 The following compositions in wt. % were prepared at 25°C by simple mixing:

	A	B	C	D	E	F	G
Polyacrylate polymer Ubatol VTR 455	3.84	3.84	3.84	3.84	3.84	3.84	3.84
Sodium C ₁₃ -C ₁₇ paraffin sulfonate	1.6	1.6	1.6	1.6	1.6	1.6	1.6
Pentasodium triphosphate	2.2	2.2	2.2	2.2	2.2	2.2	2.2
Perfume	0.3	0.3	0.3	0.3	0.3	0.3	0.3
Sodium silicate	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Lauryl myristyl monoethanol amide	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Sodium xylene sulfonate	0.3	0.3	0.3	0.3	0.3	0.3	0.3
Water	bal						
Diethylene glycol monobutyl ether	1	1	1	2	1	1	0
Phenothrin				0.15			
Piperonyl butoxide				0.75			
Benzyl alcohol		2	1				
Benzyl salicylate	1				0.5		
Isobutane	4.63	4.63	4.63	4.63	4.63	4.63	4.63
Propane	0.87	0.87	0.87	0.87	0.87	0.87	0.87
Acaricidal tests: % dead dust mites							
30 min contact time - neat product	100	100	100	100	0	0	0
3 h after carpet treatment	89.9	49	34	81			
24 h after carpet treatment	91	55	22	99			
96h after carpet treatment	92	98	65	100			

The acaricidal test for mites is done, first, in liquid medium in 24 wells plastic plates. 30 living mites are placed in the well with the nourishing culture medium and then covered with either water (background values) or the neat foam for carpet (or any 15 other liquid product to be tested) in water and left in contact for 30 minutes. The remaining living mites are counted by observation under the microscope after the

envisioned contact time. Contact times with mites can be 5 minutes up to 3 hours. When the foam for carpet has been found an acaricidal activity, the test is repeated on carpet pieces. Carpet pieces are infested with a known amount (80-100) of dust mites and let to settle for 1 hour. Carpet pieces are then treated with the acaricidal foam and 5 the remaining living mites are counted by visual observation after 3 hours, 24 hours and 96 hours. The examination can be extended up to 7 days after the treatment.

What Is Claimed Is

1. A foam composition comprising by weight:
 - (a) 0.5% to 10 % of a polyacrylate polymer;
 - (b) 2% to 10% of a hydrocarbon propellant;
 - 5 (c) 0.5% to 5% of pentasodium triphosphate;
 - (d) 0.5% to 3% of an ether solvent;
 - (e) 0.1% to 5% of at least one acaricidal agent;
 - (f) 0.1% to 5% of a surfactant;
 - (g) 0.1% to 3% of a hydrotrope;
 - 10 (h) 0.1% to 1% of a perfume; and
 - (i) the balance being water.
2. The composition according to Claim 1 wherein said surfactant is an anionic surfactant.
3. The composition according to Claim 2 further including a zwitterionic surfactant.
- 15 4. The composition according to Claim 2 further including a nonionic surfactant.
5. The composition according to Claim 1, wherein said hydrocarbon propellant is a mixture of propane and isobutane.
- 20 6. The composition according to Claim 1, wherein said acaricidal agent is selected from the group consisting of benzyl salicylate, benzyl alcohol, d-phenothrin, piperonyl butoxide, benzaldehyde, benzophenol and benzyl acetate and mixtures thereof.
7. The composition of Claim 1, further including an anticorrosion agent.

INTERNATIONAL SEARCH REPORT

Inte -ional Application No

PCT/US 97/21357

A. CLASSIFICATION OF SUBJECT MATTER

IPC '6 A01N37/40 A01N25/16 A01N31/04 A01N53/00 C11D3/00
//(A01N37/40,25:16),(A01N31/04,26:16),(A01N53/00,25:16)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A01N C11D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	<p>DE 34 30 611 A (WERNER & MERTZ GMBH) 20 February 1986 see page 7, line 22 - line 26 see page 10, line 8 - line 22 see page 11, paragraph 4 see page 12, paragraph 3 - page 13, line 21 see page 15, paragraph 1 see page 16, paragraph 2 - paragraph 3 see page 18; example IV see page 20; example 3 & US 4 666 940 A cited in the application</p> <p>----</p> <p>-/-</p>	1-7

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Patent family members are listed in annex.

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Date of the actual completion of the international search

25 March 1998

Date of mailing of the international search report

03/04/1998

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Lamers, W

INTERNATIONAL SEARCH REPORT

Inte: onal Application No

PCT/US 97/21357

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Y	DATABASE CROPUS STN-International STN-accession no. 91-82102, S.LAU SCHADENDORF ET AL.: "Short-Term Effect of Solidified Benzyl Benzoate on Mite-Allergen Concentrations in House Dust" XP002060107 see abstract & J.ALLERGY CLIN. IMMUNOL., vol. 87, no. 1 (pt.1), 1991, pages 41-47, ---	1-7
Y	DATABASE CROPUS STN-International STN-accession no. 90-85027, J.E.M.H.VAN BRONSWIJK ET AL.: "The Management of House Dust Mite Allergies" XP002060108 see abstract & CLIN.THER., vol. 12, no. 3, 1990, pages 221-226, ---	1-7
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INTERNATIONAL SEARCH REPORT

International Application No
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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DATABASE WPI Section Ch, Week 9602 Derwent Publications Ltd., London, GB; Class C03, AN 96-017089 XP002060110 & JP 07 291 808 A (DAINIPPON JOCHUGIKU KK) , 7 November 1995 see abstract --- CHEMICAL ABSTRACTS, vol. 119, no. 5, 2 August 1993 Columbus, Ohio, US; abstract no. 43356, XP002060116 see abstract & JP 05 039 203 A (EARTH CHEMICAL) 19 February 1993 ---	1-7 6
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A	EP 0 247 287 A (WERNER & MERTZ GMBH) 2 December 1987 see the whole document ---	1-7
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INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 97/21357

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>CHEMICAL ABSTRACTS, vol. 117, no. 4, 27 July 1992 Columbus, Ohio, US; abstract no. 32810, F.M.KNIEST : "Settled house-dust and its aerosols, their importance for allergic patients" XP002060106 see abstract & J.AEROSOL SCI., vol. 22 (suppl.1), 1991, pages 8827-8830, -----</p>	1-7

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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